

Date: Monday, 6/2/2008 8:40:00 AM
 User: David Guval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LATCH GUIDE
 Job Number : 05020
 Estimate Number : 13349
 P.O. Number :
 This Issue : 6/2/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D35895
 First Issue : 11 Type : R&D MACHINED PARTS Drawing Number : D3589 .PROTO
 Project Number : VR0004
 Drawing Revision : PROTO 08.06.27
 Material :
 Due Date : 6/9/2008 Qty: 2 Um: Each
 Written By : M08/06/02
 Checked & Approved By :
 Comment : Est Rev:A 08-05-29 new issue DD verified by:EC

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M4130NT0500W049 4130 Tube .500 OD x.049W



Comment: Qty.: 0.2625 f(s)/Unit Total : 0.5250 f(s)
 4130 Tube .500 OD x.049W
 batch: M106651

M08/06/02 (2)

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA755 & DWG D3589
 FOLIO REV: N/A
 DWG REV: 6/1/08.06.02
 2-DEBURR AS REQUIRED

M08/06/02 (2)

3.0 QC5 INSPECT WORK TO CURRENT STEP

ENGINEERING
APPROVALM08/06/02 (2)

Comment: INSPECT WORK TO CURRENT STEP

4.0 PACKAGING 1 PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

M08/06/02 (2)

5.0 QC21 FINAL INSPECTION/W/O RELEASE

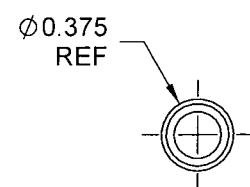


Comment: FINAL INSPECTION/W/O RELEASE

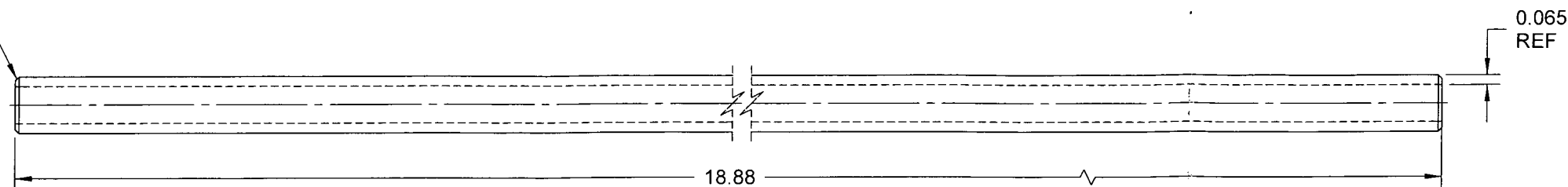
M08.06.05 Prototype

Job Completion

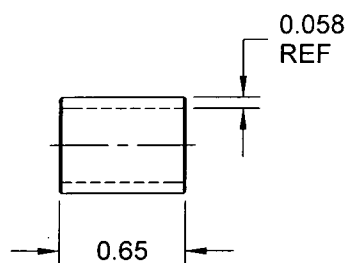
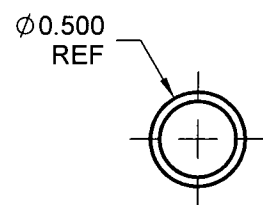
charge to 6/10 # 00224



0.03 X 45°
CHAMFER
2 PL

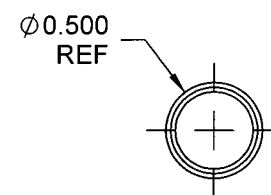


D3589-1 ARM

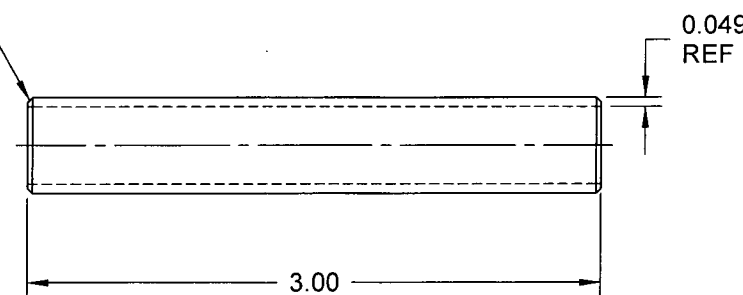


D3589-3 ARM GUIDE

~~FA 754~~
FA 754



0.03 X 45°
CHAMFER
2 PL



D3589-5 LATCH GUIDE

FA 755

D3589-1/-3/-5 NOTES:

- 1) MATERIAL:
D3589-1: AISI 4130 STEEL TUBING 0.375 O.D. 0.065 WALL (REF. DART SPEC M4130N-T0375W065)
D3589-3: AISI 4130 STEEL TUBING 0.500 O.D. 0.058 WALL (REF. DART SPEC M4130N-T0500W058)
D3589-5: AISI 4130 STEEL TUBING 0.500 O.D. 0.049 WALL (REF. DART SPEC M4130N-T0500W049)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3589-0XX" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT:
 - D3589-1 = 0.38 lbs
 - D3589-3 = 0.01 lbs
 - D3589-5 = 0.06 lbs

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
08.05.29

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3589	SHEET 4 OF
APPROVED		TITLE	SCALE
DE APPR.			NTS
DATE	08.05.29	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

Receiving Report

Date:

7/12/24
Campi

Supplier:

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☐

Batch No:

2106651

Dart P/O:

5219

Release Note Attached: Yes ☒ No ☐

N/A

Waybill Attached: Yes ☐ No ☒

N/A

Shipment Complete: Yes ☒ No ☐

N/A

QC6 Inspection: 5/21/24

N/A

Work Order

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

12/12/24

Date

Received/Costing

5219

Initial

Location

H:\FORMS\Purchasing\ap\proved pi ch\REPORT R. D

1248
1696

MONTREAL : 514 336-4248
FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET METAUX SPECIALISES
STEEL AND SPECIALTY METALS DISTRIBUTOR

NTARIO : 1 800 667-4248
AX : 1 866 456-4242

On a du Savoir "FER"

SHIP TO:

CE LTD
N STREET

FACTURE
INVOICE

N° 184032

DATE 21/12/07

BON DE LIVRAISON
PACKING SLIP N° 129688

DATE DE LIVRAISON
DELIVERY DATE 21/12/07

TERMS / TERMS

NET 30 JOURS

TERR.

2R

REMARQUES / REMARKS

PAGE N°

001

DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
1/2 X .049	63	6.250		394.81
1/2 X .049	1	2.950	UN	2.95
POIDS TOTAL	64			
TOTAL WEIGHT				

Formplus N° 8619

MAIN THE PROPERTY OF "ACIER CAMPI INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED.
R'S EXPENSE. * ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER.
* THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY
WITH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. * ANY DEFAULT IN RESPECT WITH
ACCELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE
ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. * ANY MERCHANDISE
RETURNED CANNOT BE RETURNED. * ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE

NE CONDITION MERCHANDISE RECEIVED IN GOOD CONDITION

A/Y M/M J/D

/ CUSTOMER'S SIGNATURE

DATE

SOUS-TOTAL
SUB TOTAL 397.76

T.P.S.
G.S.T. 23.87

T.V.Q.
Q.S.T. 0.00

TOTAL 421.63

FROM Acier Campi

Page 01 of 02

CERTIFICAT D'ESSAIS

Certification Date
18-DEC-2007

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number
T243661

36330-33
PART NUMBER/NUMÉRO DE PIÈCE

Ship# T593845

SOLD TO: ACIER CAMPI INC.
VENDU À: 935 BLVD DU HAVRE
VALLEYFIELD QC J6S 5L1

SHIP TO:
EXPÉDIÉ À:

ACIER CAMPI INC.
935 BOULEVARD DU HAVRE
VALLEYFIELD QC J6S 5L1

Description: 4130 CDS TUBING AMS T 6736 COND N; 85 KSI MIN
(.500 OD X .049 W) (.402 ID) X 17/24' R/L Line Total: 63.4 FT
HEAT: 748531 ITEM: 100046

Specifications:
AMS T 6736 A
AMS 6371 J

MIL T 6736 COND N B

AMS 6360 L

CHEMICAL ANALYSIS

C	MN	P	S	SI	AL	CR	MO
0.314	0.54	0.007	0.003	0.25	0.034	0.87	0.17
NI	PB	CU	V	TI	SN		
0.0	0.001	0.1	0.003	0.003	0.01		

RCPT: R212595
MILL: PLYMOUTH TUBE

COUNTRY OF ORIGIN :

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR KSI	ULT TEN KSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS RB
	107.568	111.963	20.0		100

GRAIN SIZE : 8

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. Les informations ci-haut-mentionnées sont transcrits du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.
The willful recording of false, fraudulent, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOSEF DUBE

Josef Dube
MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date
18-DEC-2007CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT36330-33
PART NUMBER/NUMÉRO DE PIÈCEInvoice Number
T243661

Ship# T593845

SOLD TO: ACIER CAMPI INC.
VENDU À:
935 BLVD DU HAVRE
VALLEYFIELD QC J6S 5L1SHIP TO:
EXPÉDIÉ À:ACIER CAMPI INC.
935 BOULEVARD DU HAVRE
VALLEYFIELD QC J6S 5L1Description: 4130 CDS TUBING AMS T 6736 COND N; 85 KSI MIN
.500 OD X .049 W (.402 ID) X 17/24' R/L Line Total: 63.4 FT
HEAT: 748531 ITEM: 100046MATERIAL IS FREE FROM MERCURY CONTAMINATION
EDDY CURRENT/MAGNETIC TEST PERFORMED
DECARB: OK
AMS NO :2301
SEVERITY :0.073
FREQUENCY:0.107COMMENTS
MELT SOURCE BENTELER

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JOSEE DUBE


MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ